

Date: Friday, 22/08/2008 2:02:48 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SET-SCREW
Job Number : 41606	
Estimate Number : 12490	
P.O. Number :	Part Number : D35331
This Issue : 22/08/2008 S.O. No. :	Drawing Number : D3533 REV B
Prsht-Rev. : NG	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 28093	Material :
Written By :	Due Date : 28/08/2008 Qty: 100 Um: Each
Checked & Approved By : <u>JUL 08.8.22</u>	
Comment : Est Rev:A New Issue 06-07-25 JLM verified by DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 7017
 Purchase Part Number: 92311A564
 Supplier: MAC MASTER CARR
 Certificate of conformity is required

208/08/25
(100)

2.0	92311A564	Set Screw
-----	-----------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
 Set Screw

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure material certification is attached

28/8/27 (100)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

28/08/28 (x100)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Identify and stock
 Location: 108

8/8/28

x100

SQ

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 22/08/2008 2:02:49 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET-SCREW

Job Number: 41606

Part Number: D35331

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(100)

Comment: FINAL INSPECTION/W/O RELEASE

22/08/2008

Job Completion



W 08-08-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

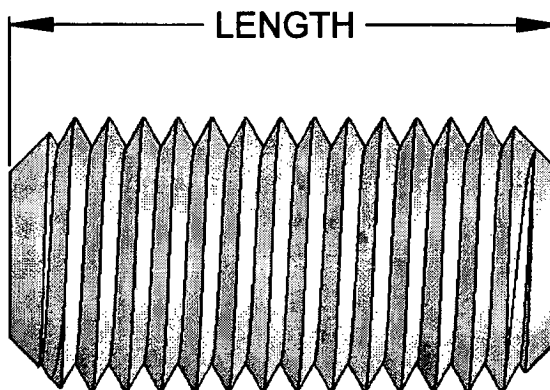
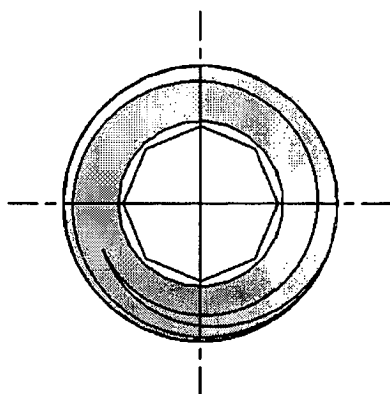
NOTE: Date & initial all entries



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED #	DRAWING NO. D3533	REV. B SHEET 1 OF 1
DATE 07.06.14		TITLE SET SCREW	SCALE NTS
REV	DATE	DESCRIPTION	
A	06.07.12	NEW ISSUE	
B	07.06.14	ADD D3533-3; ADD MATERIAL/FINISH COLUMN	

SPECIFICATION CONTROL DRAWING

RELEASED
07.08.03 #



B

PART NUMBER	MATERIAL AND FINISH	SIZE	LENGTH	POSSIBLE SUPPLIER
D3533-1	18-8 STAINLESS STEEL	1/4-28 UNF	1.000	McMASTER-CARR, P/N 92311A564
D3533-3	BLACK OXIDE ALLOY STEEL	#6-40 UNF	0.188	McMASTER-CARR, P/N 91375A161

B

NOTES:

- 1) TYPE: CUP POINT HEX HEAD SET SCREWS
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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NO. 41600

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200 Aurora Industrial Pkwy
Aurora, OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Main Finished Goods Location

Purchase Order
PO00007017

McMaster-Carr Number
5446532-01

Page 1 of 1

08/25/2008

Line	Description	Ordered	Shipped			
1	92311A639 Type 18-8 Stainless Steel Cup Point Socket Set Screw, 3/8"-24 Thread, 1" Length, Packs of 10	10 Packs	10	1 - 98 - 07	29 - 90 A639	10 PK
2	92311A564 Type 18-8 Stainless Steel Cup Point Socket Set Screw, 1/4"-28 Thread, 1" Length, Packs of 50	2 Packs	2	1 - 98 - 05	23 - 08 A564	2 PK
3	7309T1 Polyester Blend Sponge, 6" X 3-1/2" X 1", Yellow, Packs of 6	6 Packs	6	2 - 217		

Certificate of compliance

800/60/28

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog.

Jason Wolfe
Jason Wolfe
Compliance Manager

Dart Aerospace Ltd

Assembly
Area

13

Cycle

37

Shelf

302

Documents

2

EXP

3

FW1B:
08/25/
12:00/
632



35-3-0707

DART

Purchase Order

FAXED

Date Aug 25, 2008	Page 1
Purchase Order Number PO00007017	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690
USA
Phone (330) 995-5500
Fax (330) 995-9600

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-MCM001	Aug 25, 2008	N30	Purolator	Aug 28, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
100.0000	D2747	Set Screw B41599 Comments: AS PER DWG D2747 REV. B P/N: 92311A639 B41599	8/28/2008	No	0.536000	Each	53.60
100.0000	92311A564	Set Screw B41606 Comments: AS PER DWG D3533 REV. B P/N: 92311A564 B41606	8/28/2008	No	0.270000	Each	27.00
6.0000	7309T1	SPONGES	8/28/2008	No	4.760000		28.56

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Comments:**Tax Summary:**Entered By: *CL* CLAVOIEApproved By: *W*

Less: included tax	0.00
Subtotal	109.16
Total tax	0.00
Total purchase order in USD Dollars	109.16